



BERMAQUE

COMÉRCIO DE MÁQUINAS E FERRAMENTAS, LDA.



Tabela de furação para roscas métricas

Nominal	Diâmetro de Broca		Nominal	Diâmetro de Broca		Nominal	Diâmetro de Broca	
	HSS	Metal Duro		HSS	Metal Duro		HSS	Metal Duro
M1 ×0.25	0.75	0.75	M4 ×0.7	3.3	3.4	M22 ×2.5	19.5	19.7
M1.1×0.25	0.85	0.85	M4.5×0.75	3.8	3.9	M24 ×3.0	21.0	—
M1.2×0.25	0.95	0.95	M5 ×0.8	4.2	4.3	M27 ×3.0	24.0	—
M1.4×0.3	1.10	1.10	M6 ×1.0	5.0	5.1	M30 ×3.5	26.5	—
M1.6×0.35	1.25	1.30	M7 ×1.0	6.0	6.1	M33 ×3.5	29.5	—
M1.7×0.35	1.35	1.40	M8 ×1.25	6.8	6.9	M36 ×4.0	32.0	—
M1.8×0.35	1.45	1.50	M9 ×1.25	7.8	7.9	M39 ×4.0	35.0	—
M2 ×0.4	1.60	1.65	M10 ×1.5	8.5	8.7	M42 ×4.5	37.5	—
M2.2×0.45	1.75	1.80	M11 ×1.5	9.5	9.7	M45 ×4.5	40.5	—
M2.3×0.4	1.90	1.95	M12 ×1.75	10.3	10.5	M48 ×5.0	43.0	—
M2.5×0.45	2.10	2.15	M14 ×2.0	12.0	12.2			
M2.6×0.45	2.15	2.20	M16 ×2.0	14.0	14.2			
M3 ×0.5	2.50	2.55	M18 ×2.5	15.5	15.7			
M3.5×0.6	2.90	2.95	M20 ×2.5	17.5	17.7			